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SK145-0114-23
Job Sheet 184625



Part No: SK145-0114-23

Job Qty: 12 ea

Part Name: Collar



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 17.06.06 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Small Fab-4		Smb
110	Small Fab	12 pcs	10/19/18	10/19/18	0.00	0.80	Small Fab-8		Smb
120	QC	12 pcs	10/19/18	10/19/18	0.00	0.00	QC5		DAS 38
130	Packaging	12 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-1		21 9-8 NOV 15 2018
140	QC21-SA	12 Ea	10/19/18	10/19/18	0.00	0.00	QC21		9-85 21 NOV 15 2018

Part Op 110 - CUT CAP AS PER DWG
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
84735K117	Cap	12 Ea (1 ea)	90-Start up Operation	SOT7600

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	84735K117	12	80	0

Part Specifications

Specifications could not be found.

Plex 10/15/18 12:42 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :		Step #:		QTY Effective :		MRB (QSI042) Approval																	
Description Work Order Deviation				Disposition																			
Dart Aerospace Ltd. 1270 Aberdeen Street Hewkesbury, ON K64 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S124009 Part: SK145-0114-23 Job No: 184625 Serial No/Batch: S124009 Revision: Inspector: Exp Date: Instructions: Date: 11/02/18				Completed By																			
				Lead hand / Supervisor Approval Verification																			
				QC / QA Coordinator Approval																			
<table border="0"> <tr> <td> Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td> No F ☐ Ope ☐ Offs ☐ Supr ☐ Trair ☐ Use ☐ Pool ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> <td> Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td> Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> <td> Loss/Surge ☐ Program ☐ g Stock Pulled ☐ f Sequence ☐ t ☐ </td> <td> Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> </tr> <tr> <td colspan="4">OTHER :</td> <td></td> <td></td> </tr> </table>								Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No F ☐ Ope ☐ Offs ☐ Supr ☐ Trair ☐ Use ☐ Pool ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Loss/Surge ☐ Program ☐ g Stock Pulled ☐ f Sequence ☐ t ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER :									
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